

Date: Tuesday, 08/01/2008 10:18:07 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING BRACKET		
Job Number	: 36396					
Estimate Number	: 11797					
P.O. Number	: N/A		Part Number	: D2524		
This Issue	: 08/01/2008	S.O. No. : N/A	Drawing Number	: D2524 REV A		
Prsh Rev.	: NC		Project Number	: N/A		
First Issue	: 18/12/2007		Drawing Revision	: A		
Previous Run	: 26941		Material	: N/A		
Written By	<i>JL 08-01-08</i>		Due Date	: 10/01/2008		
Checked & Approved By			Qty:	20 Um: Each		
Comment	: Est. C 00.06.26		Removed P/O for powder coat EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0250X02500	6061-T6 Bar .25" x 2.5"	
		<i>19.9082</i>	
		Comment: Qty.: 0.7657 f(s)/Unit Total : 15.3132 f(s) 6061-T6 Bar .25" x 2.5" Material: 6061-T6 Bar - 0.25" thick Batch: 106652 <i>BR 8-1-8</i>	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2524 Dwg Rev: <i>A</i> <i>B 8-1-8</i> Prog Rev: <i>A</i>	
		<i>BR 8-1-8</i>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		<i>BR 8-1-8</i>	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		<i>08/01/08 (26)</i>	
		Comment: INSPECT WORK TO CURRENT STEP	
5.0	POWDER COATING	POWDER COATING	
		<i>M106379</i>	
		<i>P/0</i>	
		Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3	
5.1	<i>And etch and flood</i>	<i>08-01-14</i>	
	<i>Per 057005</i>	<i>BR</i>	
		<i>08-01-12</i>	

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Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(26K)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

JS M-1

08/01/12

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 468

JS 08/01/15 (X26)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



(26)

Comment: FINAL INSPECTION/W/O RELEASE

HD 08/01/15

Job Completion



U 08/01/15

DART AEROSPACE LTD	Work Order:	36396
Description: Side Plate	Part Number:	D2524
Inspection Dwg: D2524	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

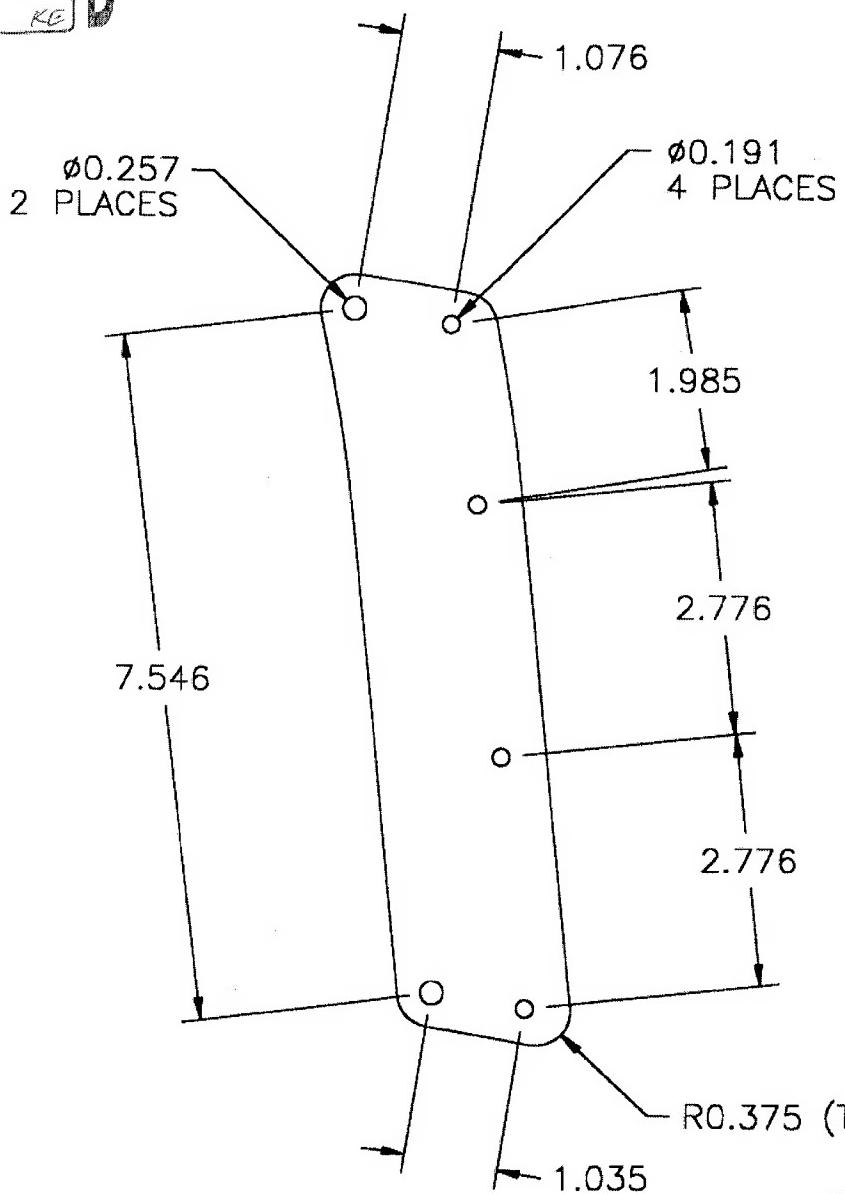
X First Article Prototype

Measured by:	<u>PB</u>	Audited by:	<u>J</u>	Prototype Approval:	N/A
Date:	<u>8-1-8</u>	Date:	<u>galore</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.10.05	New Issue	KJ/JLM	✓

DART

DESIGN <i>B4</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>S</i>	APPROVED <i>H</i>	DRAWING NO. D2524
DATE 95.12.20		TITLE SIDE PLATE
A	95.12.20	SCALE 1:2
		REV. A SHEET 1 OF 1

RELEASED
97/01/15 KE
6CNo01

MATERIAL: 6061-T6 QQ-A-200/8 0.25 THICK
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE PER DART QSI 005 4.3